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I. Listing of Claims

1 - 8 (Cancelled)

9. (Previously Presented) The method of claim 14 further comprising the steps of:

selectively removing areas of said second pre-circuit assembly which are disposed above said first portion of the second conductive member of said second pre-circuit assembly, thereby exposing said first portion of said second conductive member; and

deforming said first portion of said second conductive member, effective to cause said first portion of said second pre-circuit assembly to extend within said hole.

- 10. (Original) The method of claim 9 wherein said first port on of said second pre-circuit assembly is deformed by use of a punching process.
- 11. (Original) The method of claim 9 wherein said first port on of said second pre-circuit assembly comprises a bridge portion.
- 12. (Original) The method of claim 9 wherein said first portion of said second pre-circuit assembly comprises a tab portion.

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13. (Original) The method of claim 9 wherein said portions of said second pre-circuit assembly are selectively removed by use of an etching process.

(Previously Presented) A method for forming a connection within a 14. multi-layer circuit board, said multi-layer circuit board including a first pre-circuit assembly including a conductive core member, a dielectric member which is attached to a top surface of said conductive core member, and a second precircuit assembly including a second core member and a first and second conductive member which are respectively attached to a top and bottom surface of said second core member, said method comprising the steps of:

selectively forming at least one hole through said first pre-circuit assembly in a location where a connection to said conductive core member is desired to be formed;

registering said second pre-circuit assembly with respect to said first pre-circuit, effective to cause a portion of said second conductive member to reside above said at least one hole;

attaching said second pre-circuit assembly to said dielectric member; and

selectively inserting a conductive material within said at least one hole, effective to connect said portion of said second conductive member to said conductive core member.

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- 15. (Original) The method of claim 14 further comprising the step of: selectively etching at least a portion of said second core member.
- 16. (Original) The method of claim 14 wherein said conductive material comprises solder.
- 17. (Currently Amended) The method of claim [[14]] 16 wherein said solder is selectively inserted into said at least one hole by use of a compression printing technique.
- 18. (Original) The method of claim 14 wherein said conductive core member is manufactured from a copper material.
- 19. (Currently Amended) The method of claim [[17]] 14 wherein said first and said second conductive member each comprises a copper member.
- 20. (Currently Amended) The method of claim [[19]] 14 wherein said second core member comprises an aluminum member.
- 21. (Previously Presented) The method of claim 14, further comprising the step of coupling an adhesive layer to the dielectric member.
- 22. (New) A method for forming a connection within a multi-layer circuit board, said multi-layer circuit board including a first pre-circuit assembly including

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a conductive core member, a dielectric member which is attached to a cop surface of said conductive core member, and a second pre-circuit assembly including a second core member and a first and second conductive member which are respectively attached to a top and bottom surface of said second core member, said method comprising the steps of:

selectively forming at least one hole through said first pre-circuit assembly in a location where a connection to said conductive core member is desired to be formed;

registering said second pre-circuit assembly with respect to said first precircuit, effective to cause a portion of said second conductive member to reside above said at least one hole;

attaching said second pre-circuit assembly to said dielectric member;

selectively inserting a conductive material within said at least one hole, effective to connect said portion of said second conductive member to said conductive core member:

selectively removing areas of said second pre-circuit assembly which are disposed above said first portion of the second conductive member of said second pre-circuit assembly, thereby exposing said first portion of said second conductive member; and

deforming said first portion of said second conductive member, effective to cause said first portion of said second pre-circuit assembly to extend within said hole.

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- 23. (New) The method of claim 22 wherein said first portion of said second pre-circuit assembly comprises a bridge portion.
- 24. (New) The method of claim 22 wherein said first portion of said second pre-circuit assembly comprises a tab portion.
- 25. (New) The method of claim 22 further comprising the step of selectively etching at least a portion of said second core member.
- 26. (New) The method of claim 22 wherein said conductive material comprises solder.
- 27. (New) The method of claim 22 wherein said first and said second conductive member each comprises a copper member.
- 28. (New) The method of claim 22 wherein said second core member comprises an aluminum member.
- 29. (New) The method of claim 22, further comprising the step of coupling an adhesive layer to the dielectric member.